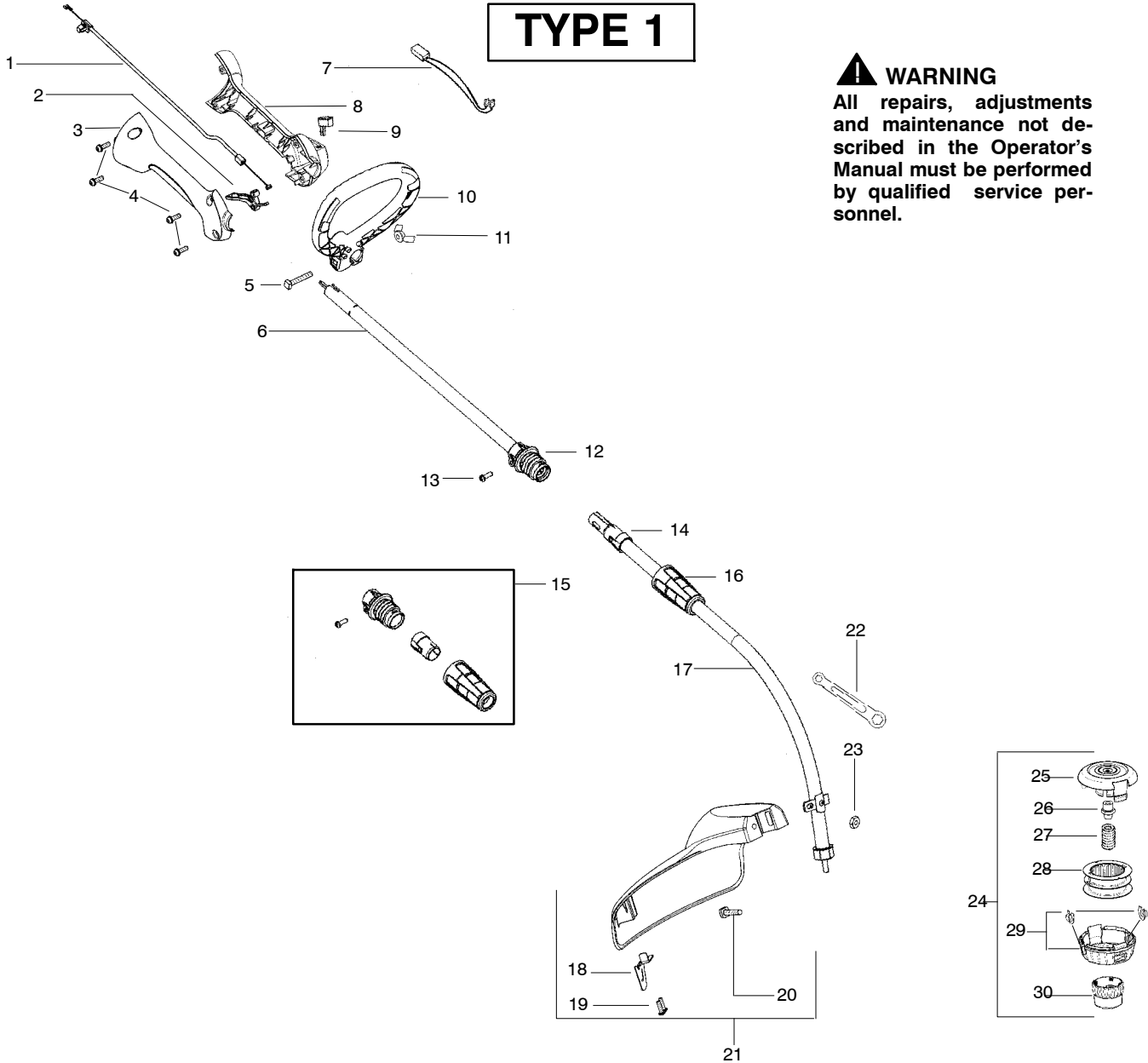


# TYPE 1

## ⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



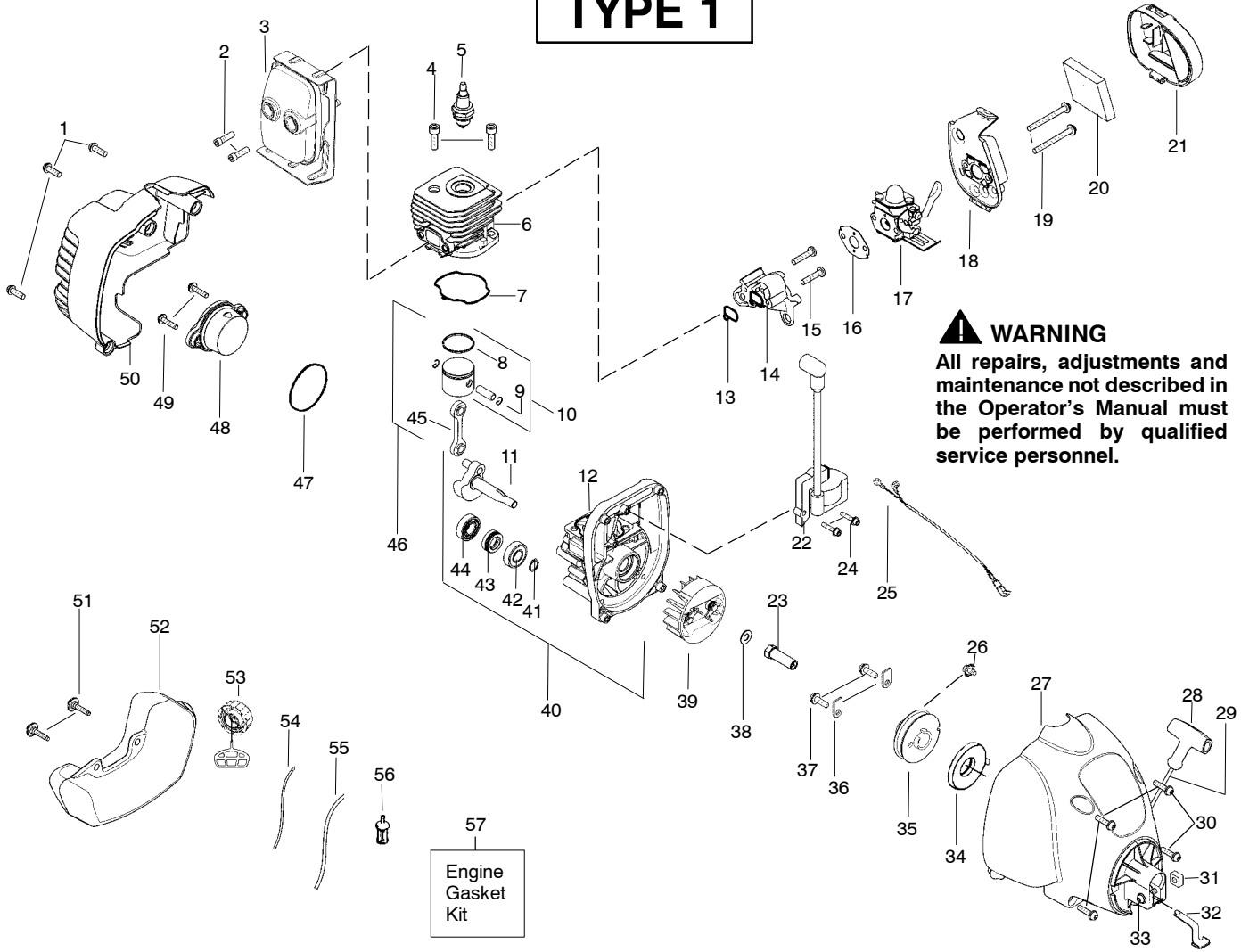
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy - Throttle Cable	22.	530056401	Wrench
2.	530049107	Trigger	23.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	24.	537419205	Assy - TNG Cutting Head (Incl. 25,26,27,28,29,30)
4.	530015880	Screw - Throttle Hsg.	25.	537419303	Housing - gray
5.	530015821	Bolt - Handle	26.	537419901	Adapter
6.	574355701	Kit - Shaft Upper (Incl. 12,13)	27.	537338801	Spring
7.	530054183	Assy - Wire	28.	545080801	Assy - Wound Spool
8.	530059952	Throttle Hsg. (Left)	29.	545003365	Kit - Cover and Eyelet
9.	530069572	Kit - Switch	30.	537419601	Knob
10.	530058580	Assy - Handle (Incl. 5,11)	Not Shown		
11.	530016152	Wingnut	---	---	Operator Manual
12.	---	Collet (Ref. 15)	545196756	545196756	Scan
13.	530015886	Screw (10 - 14 x 5/8)	545196757	545196757	Euro
14.	---	Collar - Shaft (Ref. 15)	545196758	545196758	Euro 3
15.	545008057	Kit - Coupler Shaft (Incl. 12,13,14,16)	545196759	545196759	Euro 4
16.	---	Nut - Collet (Ref. 15)	545196760	545196760	Turkish
17.	545008064	Kit - Shaft Lower (Incl. 14,16)	545221003	545221003	Decal - Shaft Warning
18.	545081862	Kit - Line Limiter (Incl. 19)			
19.	530015966	Screw - Line Limiter			
20.	530015820	Bolt			
21.	530071972	Kit - Shield Assy (Incl. 18,19,20,22,23)			

✓ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)





# TYPE 1



**⚠ WARNING**  
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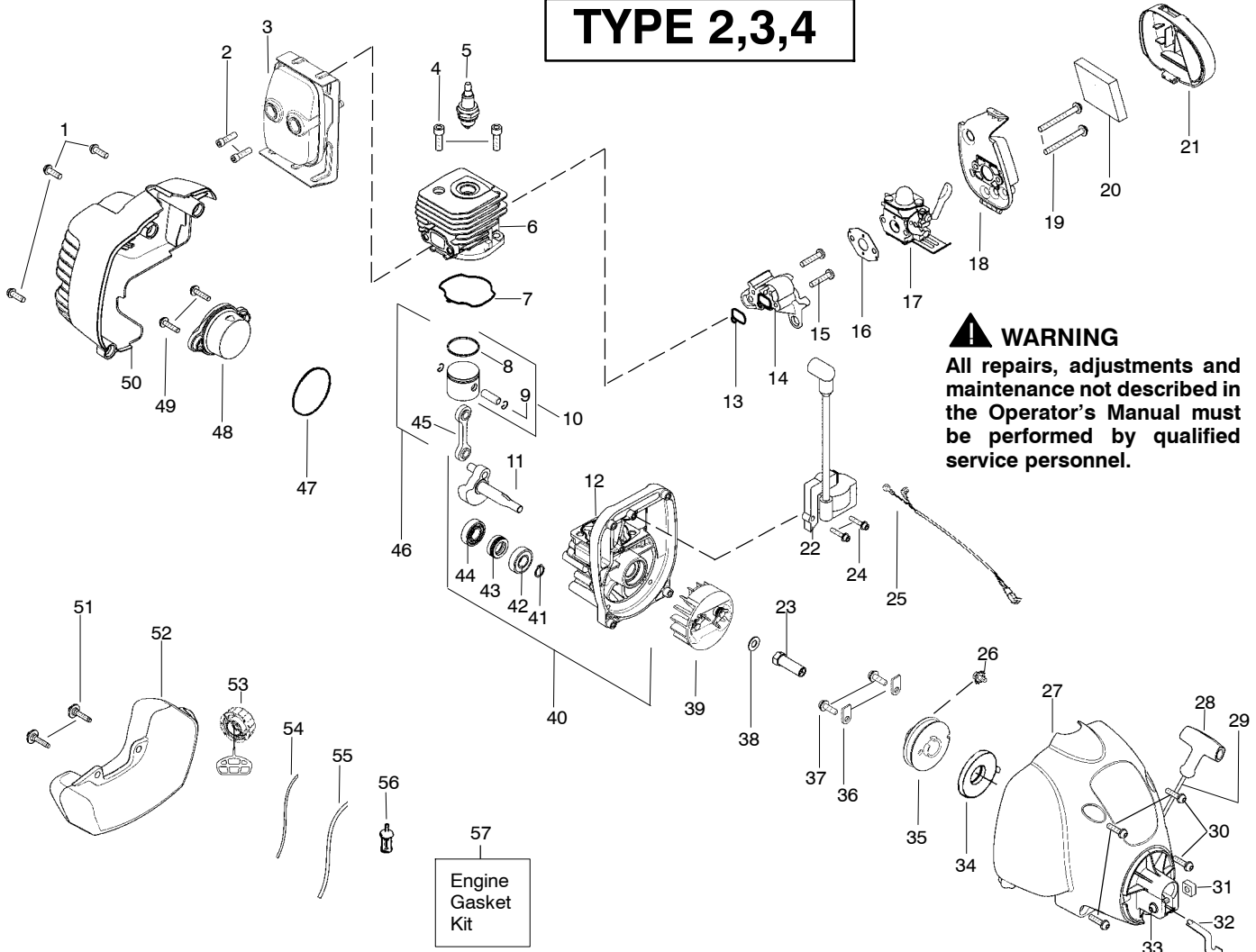
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	20.	530057781	Foam-Air Filter	45.	530069945	Assy-Connecting Rod
2.	530058982	Bolt- Muffler	21.	530057584	Cover- Air Box	46.	530071785	Kit-Piston/Rod Assy (Incl. 10 & 45)
3.	530057863	Assy- Muffler/Shield (Incl. 2)	22.	545024901	Ignition Module	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	23.	530038604	Coupling-Drive	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	49.	530016386	Screw
6.	530012541	Cylinder	25.	530049018	Assy-Wire Harness	50.	545011001	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	51.	530016445	Retainer-Tank
8.	530055120	Piston Ring	27.	545010601	Assy.-Fan Hsg	52.	530058712	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle- Starter	53.	530014347	Assy-Fuel Cap
10.	530071833	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope	54.	530069247	Kit-Fuel Line (Small)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	55.	530069216	Kit-Fuel Line (Large)
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	33.	530016430	Screw	Not Shown		
15.	530016441	Screw	34.	530042085	Spring-Starter	530058709	530058709	Bulb-Purge(zama)
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley- Starter	530035497	530035497	Bulb-Purge(walbro)
17.	----	Kit-Carb.	36.	530027523	Retainer-Pulley	530058569	530058569	Choke Lever - Zama
	530071822	Zama (C1U-W24)	37.	530015775	Screw	530059297	530059297	Choke Lever - Walbro
	545081807	Walbro (WT-670)	38.	530015828	Washer-Flat			
			39.	545005101	Assy-Flywheel			
			40.	530071768	Assy-C'case/C'shaft (Incl. 11,12,41)			
			41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

(Note: Repair kits are not available for this carburetor)

18.	574615001	Air Box
19.	530016429	Screw

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## TYPE 2,3,4

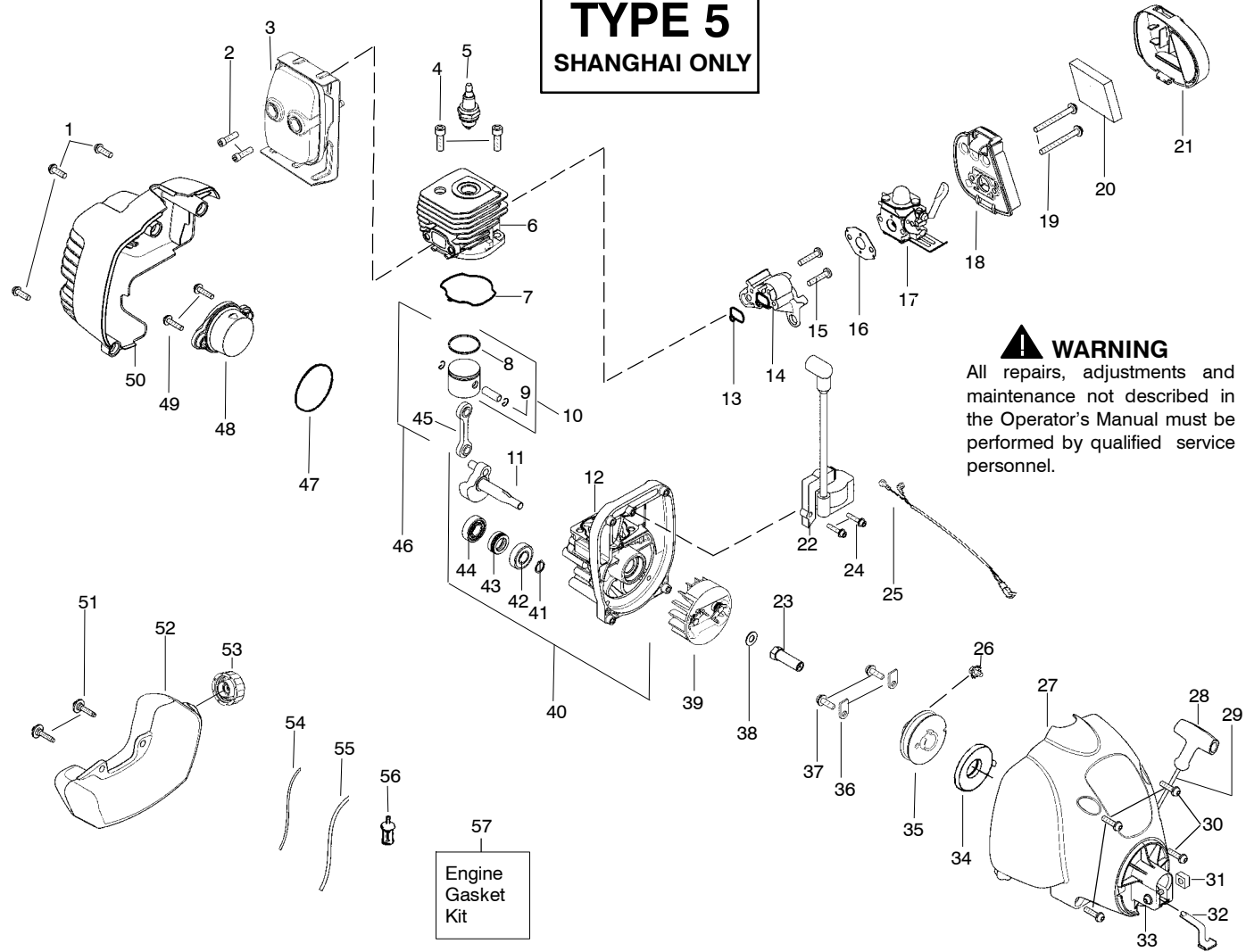


**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015814	Screw	20.	530057781	Foam-Air Filter	45.	530069945	Assy-Connecting Rod
2.	530058982	Bolt-Muffler	21.	530057584	Cover-Air Box	46.	530071785	Kit-Piston/Rod Assy (Incl. 10 & 45)
3.	545227901	Assy-Muffler/Shield (Incl. 2)	22.	545024901	Ignition Module	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	23.	530038604	Coupling-Drive	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	49.	530016386	Screw
6.	530012541	Cylinder	25.	579571601	Kit-Wire Harness / Module Wire	50.	545011001	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	51.	530016445	Retainer-Tank
8.	530055120	Piston Ring	27.	545010601	Assy.-Fan Hsg	52.	530058712	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle-Starter	53.	530014347	Assy-Fuel Cap
10.	530071833	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope	54.	530069247	Kit-Fuel Line (Small)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	55.	530069216	Kit-Fuel Line (Large)
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	33.	530016430	Screw	Not Shown		
15.	530016441	Screw	34.	530042085	Spring-Starter	530058709	530058709	Bulb-Purge(zama)
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley-Starter	530035497	530035497	Bulb-Purge(walbro)
17.	530071822	Kit-Carb. Zama (C1U-W24)	36.	530027523	Retainer-Pulley	530058569	530058569	Choke Lever - Zama
	545180888	Walbro (WT-925)	37.	530015775	Screw	545212602	545212602	Choke Lever - Walbro (WT-925)
(Note: Repair kits are not available for this carburetor)			38.	530015828	Washer-Flat			
18.	574615001	Air Box	39.	545005101	Assy-Flywheel			
19.	530016429	Screw	40.	530071768	Assy-C'case/C'shaft (Incl. 11,12,41)			
			41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

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**TYPE 5  
SHANGHAI ONLY**



**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015886	Screw	20.	530057781	Foam-Air Filter	45.	530069945	Assy-Connecting Rod
2.	530058982	Bolt-Muffler	21.	530057584	Cover-Air Box	46.	530071785	Kit-Piston/Rod Assy (Incl. 10 & 45)
3.	545227901	Assy-Muffler/Shield (Incl. 2)	22.	545215801	Ignition Module	47.	530071750	O-Ring-C'case (kit)
4.	530016341	Screw-Cylinder	23.	530038604	Coupling-Drive	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	49.	530016386	Screw
6.	529293401	Cylinder	25.	579571601	Kit-Wire Harness / Module Wire	50.	545011001	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	51.	530016445	Retainer-Tank
8.	545154001	Piston Ring	27.	545010601	Assy.-Fan Hsg w/eye	52.	530058712	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle-Starter	53.	530014347	Assy-Fuel Cap
10.	530071357	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope	54.	530069247	Kit-Fuel Line (Small)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	55.	530069216	Kit-Fuel Line (Large)
12.	529274501	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	33.	530016430	Screw			Not Shown
15.	530016441	Screw	34.	530042085	Spring-Starter			
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley-Starter			
17.	-----	Kit-Carb. Zama (C1U-W24)	36.	530027523	Retainer-Pulley			
			37.	530015775	Screw			
			38.	530015828	Washer-Flat			
			39.	545221701	Assy-Flywheel			
			40.	577805101	Assy-C'case & C'shaft (Incl. 11,12,41)			
			41.	530015941	Retain. Ring-C'shaft		530058709	Bulb-Purge- Zama
			42.	530055728	Outer Bearing		530058569	Choke Lever - Zama
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

(Note: Repair kits are not available for this carburetor)

↗ = NEW PART NUMBER FOR THIS IPL      \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)