

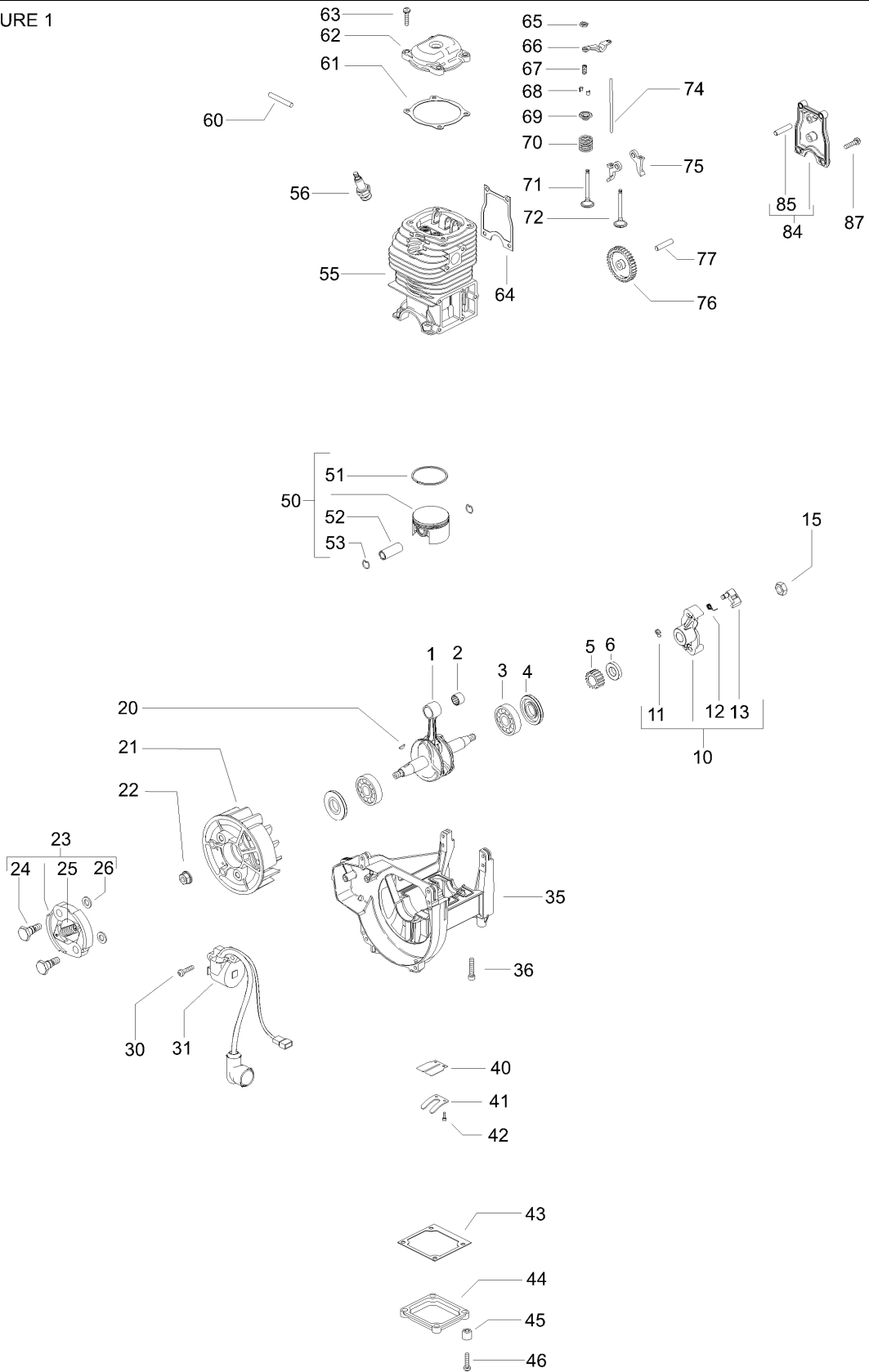
**HUSQVARNA OUTDOOR PRODUCTS ITALIA**

<b>PNC</b>	<b>ML</b>	<b>Model</b>	<b>Brand</b>
953900517	03	QUATTRO 52 PM	McCULLOCH

**Number of Pages 1 of 7**

<b>Factory:</b>	<b>IIQ - Valmadrera</b>	<b>Product Group:</b>	<b>OP 93</b>
<b>Publication Number:</b>	<b>MIPL2008_V060000001</b>	<b>Petrol Portable</b>	
<b>Publication Date:</b>	<b>08/02/08</b>	<b>Sub Group</b>	<b>9433</b>

FIGURE 1



Item	PN	Qty	Description
FIGURE 1			
1	538243600	1	crankshaft ass'y
2	538227335	1	needle bearing
3	538227541	2	ball bearing
4	538243174	2	seal
5	538242213	1	gear
6	538242223	1	seal 15/24-7
10	538242800	1	starter pawl ass'y
11	* 538111088	2	snap ring
12	* 538241782	2	spring
13	* 538241781	2	ratchet
15	538235218	1	nut M8
20	538227631	1	key
21	538242192	1	flywheel
22	538235218	1	nut M8
23	538248808	1	clutch ass'y
24	* 538242369	2	clutch pin
25	* 538241270	1	clutch spring
26	* 538241076	2	washer
30	538243520	2	screw M5x20 w.washer
31	538242444	1	ignition coil
35	538243545	1	crankcase
36	538227565	5	screw M5x25
40	538242215	1	blade
41	538242216	1	plate
42	538236531	2	screw M3x8
43	538242231	1	gasket
44	538242177	1	engine cover
45	538242477	4	bushing
46	538243520	4	screw M5x20 w.washer
50	538249162	1	piston kit
51	538227544	2	piston ring
52	538227344	1	piston pin
53	538229544	2	retaining ring
55	538243612	1	cylinder
56	538243546	1	spark plug RZ7C
60	538242428	1	pin
61	538242232	1	engine cover gasket
62	538242591	1	valve cover
63	538243520	4	screw M5x20 w.washer
64	538242230	1	gasket
65	538242508	2	nut
66	538243241	2	valve rocker
67	538243242	2	screw
68	538242467	4	valve cotter
69	538242429	2	cotter
70	538243259	2	spring
71	538242207	1	valve — exhaust

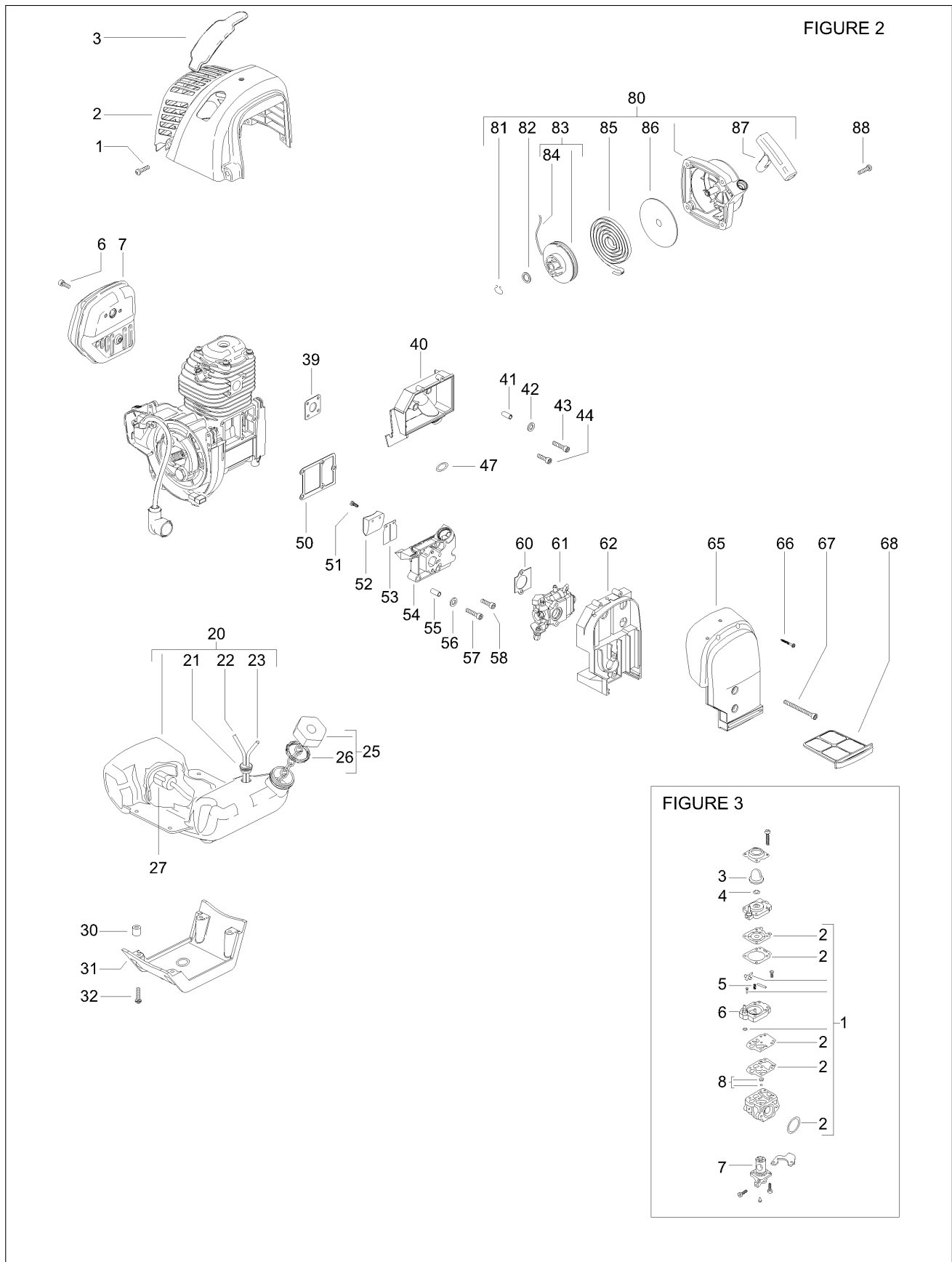
Item	PN	Qty	Description
72	538243534	1	valve — intake
74	538243243	2	rocker rod
75	538242179	2	valve rocker
76	538242178	1	gear
77	538244013	1	pin
84	538244014	1	cover
85	* 538244013	1	pin
87	538243520	4	screw M5x20 w.washer

A = ALTA ROTAZIONE  
B = MEDIA ROTAZIONE  
C = BASSA ROTAZIONE  
NUOVI CODICI

A = HIGH MOVING  
B = MEDIUM MOVING  
C = SLOW MOVING  
NEW PARTS

A = HAUTE DEMANDE  
B = MOYENNE DEMANDE  
C = BASSE DEMANDE  
NOUVELLE REFERENCES

A = GROBE NACHFRAGE  
B = MITTELMAESSIGE  
C = WENIGE NACHFRAGE  
NEU CODEX



Item	PN	Qty	Description
<b>FIGURE 2</b>			
1	538243520	4	screw M5x20/washer
2	538242714	1	engine cover
3	538242188	1	spark plug cover
6	538235802	3	screw M5x14
7	538242245	1	muffler ass'y
20	538242250	1	fuel tank ass'y
21	* 538235675	1	fuel tank grommet
22	* 538229809	1	fuel hose 245 mm
23	* 538229743	1	fuel hose 150 mm
25	538242484	1	fuel cap
26	* 538236564	1	fuel cap gasket
27	538240452	1	fuel pick up
30	538242477	4	bushing
31	538242971	1	engine support
32	538243520	4	screw M5x20/washer
39	538243950	1	gasket
40	538242221	1	boot intake, upper
41	538240358	2	bushing
42	538235248	2	washer
43	538242173	1	screw 5x30
44	538235803	1	screw 5x25
47	538242449	1	OR 3068
50	538242229	1	gasket
51	538240618	2	screw 3x16
52	538242220	1	blade clamp
53	538242215	1	blade
54	538242183	1	boot intake, lower
55	538240358	2	bushing
56	538235248	2	washer
57	538242173	1	screw 5x30
58	538235803	4	screw 5x25
60	538242647	1	gasket
61	—	1	FIGURE 3
62	538242184	1	air filter housing
65	538242715	1	air filter cover
66	538240617	2	screw 3x25
67	538242450	1	screw M5x60
68	538242186	1	air filter
C 80	538242807	1	starter ass'y
81	* 538242789	1	seeger
B 82	* 538227470	1	washer
83	* 538249163	1	rope+pulley
B 84	** 538227703	1	rope
B 85	* 538227300	1	spring
86	* 538227467	1	spring shield
87	* 538240884	1	handle
88	538243520	4	screw M5x20/washer

Item	PN	Qty	Description
<b>FIGURE 3</b>			
C -	538242998	1	carburettor WYJ 327 A
B 1	* 538247955	1	repair kit K20 WYJ
A 2	** 538247956	1	gasket kit K20 WYJ
C 3	* 538225834	1	primer bulb
C 4	* 538247957	1	176-64 valve
C 5	* 538247958	1	spring
C 6	* 538247962	1	body ass'y pulse
C 7	* 538247961	1	valve
C 8	* 538250178	1	jet 0.51

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NUOVI CODICI	NEW PARTS	NOUVELLE REFERENCES	NEU CODEX

FIGURE 4

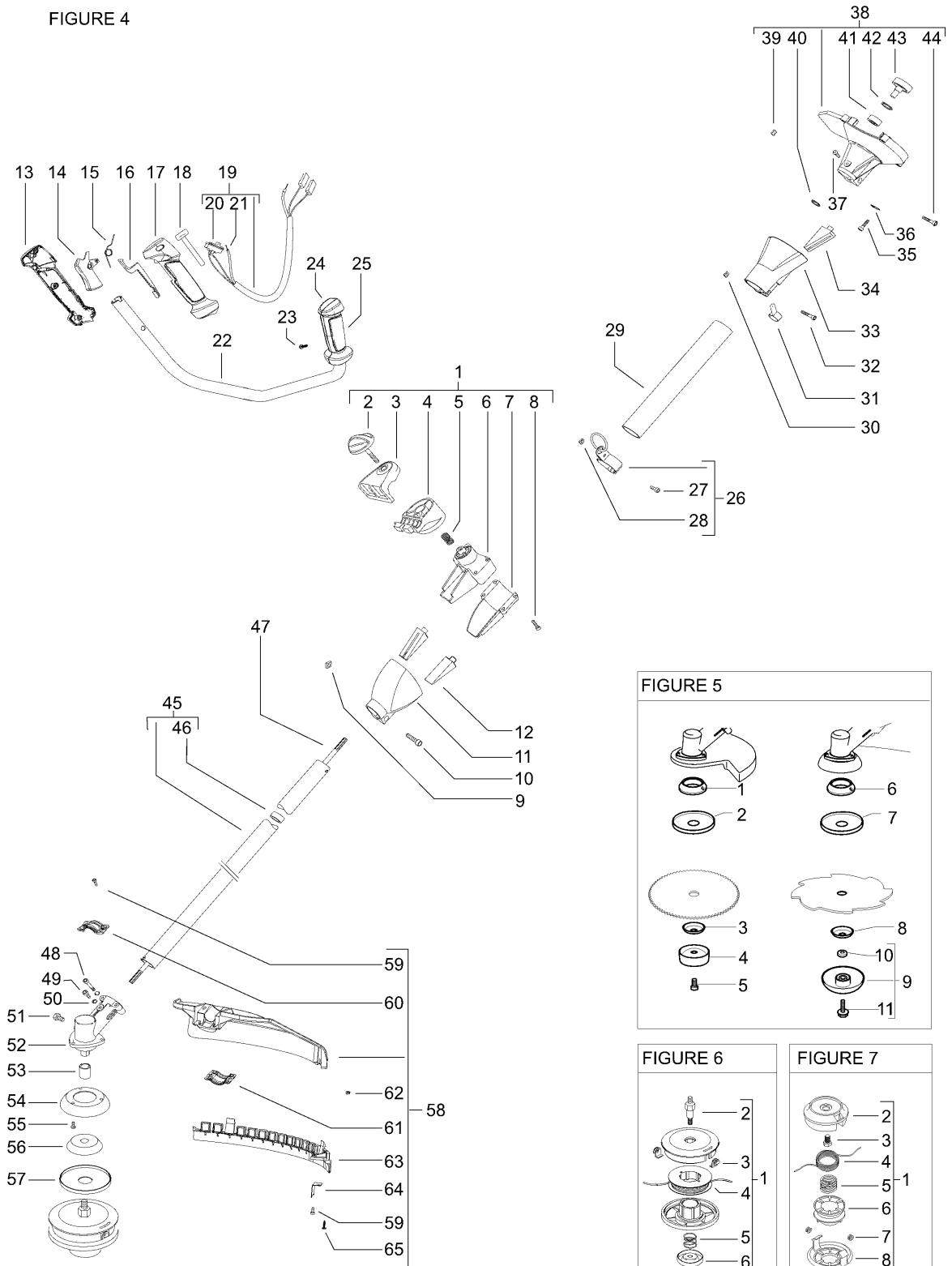


FIGURE 5

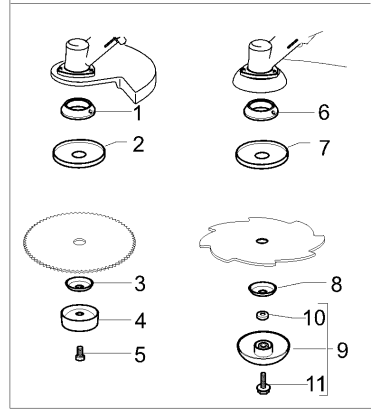


FIGURE 6

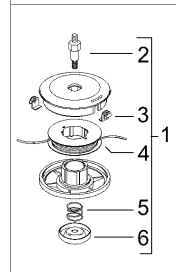
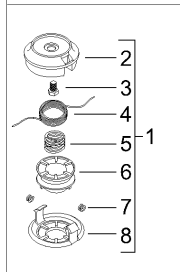


FIGURE 7



Item	PN	Qty	Description	Item	PN	Qty	Description
<b>FIGURE 4</b>				<b>53</b>	<b>538247272</b>	1	spacer
1	538243066	1	clamp assy	<b>54</b>	<b>538240767</b>	1	flange guard
2	* 538242917	1	knob	<b>55</b>	<b>538240688</b>	3	screw+washer
3	* 538242898	1	handle clamp (upper half)	<b>56</b>	<b>538242410</b>	1	flange
4	* 538242897	1	handle clamp (lower half)	<b>57</b>	<b>538241155</b>	1	string head shield
5	* 538242901	1	spring	<b>A 58</b>	<b>538248960</b>	1	safety guard assy
6	* 538243123	1	shaft clamp (upper half)	<b>59</b>	* <b>538227563</b>	4	screw M5x18
7	* 538242199	1	shaft clamp (lower half)	<b>60</b>	* <b>538242636</b>	1	clamp (upper half)
8	* 538235803	4	screw m5x25	<b>61</b>	* <b>538242752</b>	1	clamp (lower half)
9	538236642	1	nut m6	<b>62</b>	* <b>538229208</b>	2	nut m5
10	538242202	1	clamp	<b>63</b>	* <b>538242630</b>	1	string head guard extension
11	538235910	1	screw 6x25	<b>64</b>	* <b>538241973</b>	1	line cutter
12	538242196	2	antivibration	<b>65</b>	* <b>538240862</b>	1	screw 4x18 — self threading
13	538242533	1	right handle (right half)	<b>FIGURE 5</b>			
14	538242537	1	throttle trigger	<b>A 1</b>	<b>538242475</b>	1	flange
15	538242540	1	spring	<b>A 2</b>	<b>538241155</b>	1	grass shield
16	538242538	1	safety trigger	<b>A 3</b>	<b>538229834</b>	1	flange
17	538242534	1	right handle (left half)	<b>A 4</b>	<b>538236596</b>	1	cup
18	538242539	1	start aid button	<b>A 5</b>	<b>538229842</b>	1	cup screw
<b>C 19</b>	<b>538242607</b>	1	wires assy	<b>A 6</b>	<b>538242410</b>	1	flange
<b>C 20</b>	* <b>538242439</b>	1	switch	<b>A 7</b>	<b>538241155</b>	1	grass shield
<b>C 21</b>	* <b>538243061</b>	1	throttle cable	<b>A 8</b>	<b>538229834</b>	1	flange
22	538249249	1	handle bar	<b>A 9</b>	<b>538040809</b>	1	idle cup
23	538240862	5	screw 4x18 — self threading	<b>10</b>	* <b>538240807</b>	1	spacer
24	538242535	1	left handle (right half)	<b>A 11</b>	* <b>538240806</b>	1	idle cup screw
25	538242536	1	left handle (left half)	<b>FIGURE 6</b>			
26	538228011	1	harness ring assy	<b>A 1</b>	<b>538242506</b>	1	string head ass'y
27	* 538235911	1	screw m6x12	<b>2</b>	* <b>538240850</b>	1	rod m10
28	* 538236642	1	nut m6	<b>3</b>	* <b>538241154</b>	2	eyelet
29	538242726	1	outer shaft	<b>4</b>	* <b>538248990</b>	1	spool+line
30	538236642	1	nut m6	<b>5</b>	* <b>538240852</b>	1	spring
31	538241480	1	wires fastener	<b>6</b>	* <b>538241153</b>	1	nut
32	538235910	1	screw m6x25	<b>FIGURE 7</b>			
33	538242197	1	joint cover	<b>A 1</b>	<b>531025002</b>	1	P 35 trimmer head
34	538242196	2	antivibration	<b>2</b>	* <b>537421501</b>	1	body
35	538235804	4	screw m5x30	<b>3</b>	* <b>537427901</b>	1	adapter P35
36	538228139	1	male fast-on	<b>C 4</b>	* <b>537186001</b>	1	spring T35
37	538240688	1	screw m5x14 + washer	<b>C 5</b>	* <b>537421801</b>	1	knob
38	538242252	1	joint assy	<b>C 6</b>	* <b>537421701</b>	1	spool (without line)
39	* 538236642	1	nut m6	<b>C 7</b>	* <b>537419701</b>	2	bushing
40	* 538235899	1	seeger d.32	<b>8</b>	* <b>537421601</b>	1	cover
41	* 538235918	1	ball bearing				
42	* 538236378	1	seeger d.15				
43	* 538227284	1	clutch drum				
44	* 538235910	1	screw m6x25				
45	538240830	1	inner shaft assy				
46	* 538236383	5	bushing assy				
47	538229829	1	drive shaft				
48	538235804	2	screw m5x30				
49	538236381	1	screw m5x10				
50	538236529	3	grower				
51	538240151	1	screw M8x10				
52	538240824	1	gear box assy				

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