

## HUSQVARNA OUTDOOR PRODUCTS

PNC	Type/Prefix/ML	Model	Brand
953900620 953900667	02	PROMAC 10-42	McCULLOCH
953900621	02	PROMAC 10-46	McCULLOCH
953900622	02	PROMAC 10-49	McCULLOCH
953900623	02	PROMAC 10-51	McCULLOCH
953900653 953900670	02	PARTNER 4200 " "	PARTNER
953900654	02	PARTNER 4600	PARTNER
953900655	"	" "	
953900656	"	" "	
953900657 953900658 953900659	02 " "	PARTNER 4900 " "	PARTNER
953900660 953900661 953900662	02 " "	PARTNER 5200 " "	PARTNER

**Number of Pages 1 of 7**

<b>Factory: IIQ - Valmadrera</b>	<b>Product Group: OP 93</b>	
<b>Publication Number: MIPL2006_V380000002</b>	<b>Petrol Portable</b>	
<b>Publication Date: 19/09/06</b>	<b>Sub Group 9430</b>	

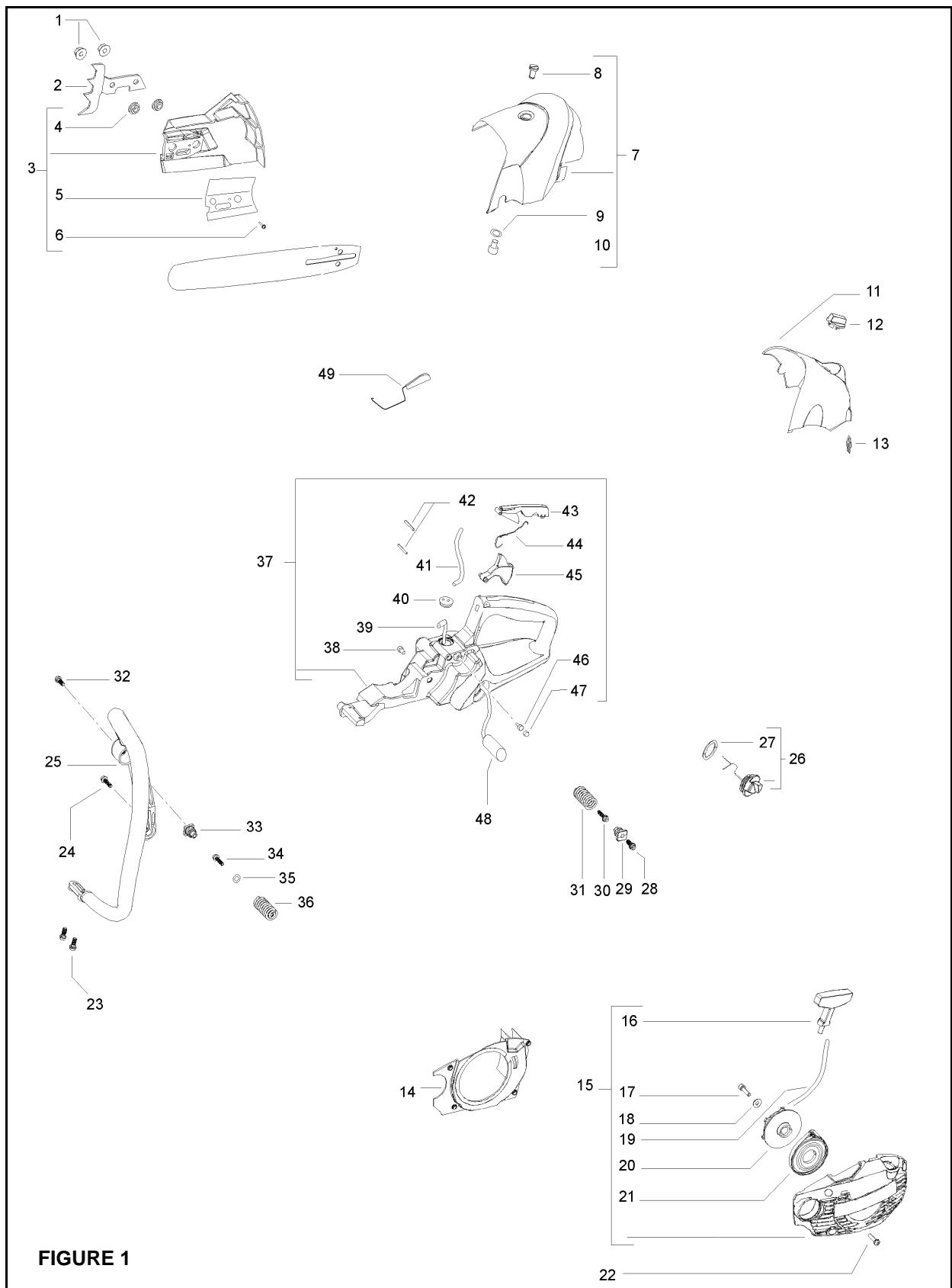


FIGURE 1

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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**FIGURE 1**

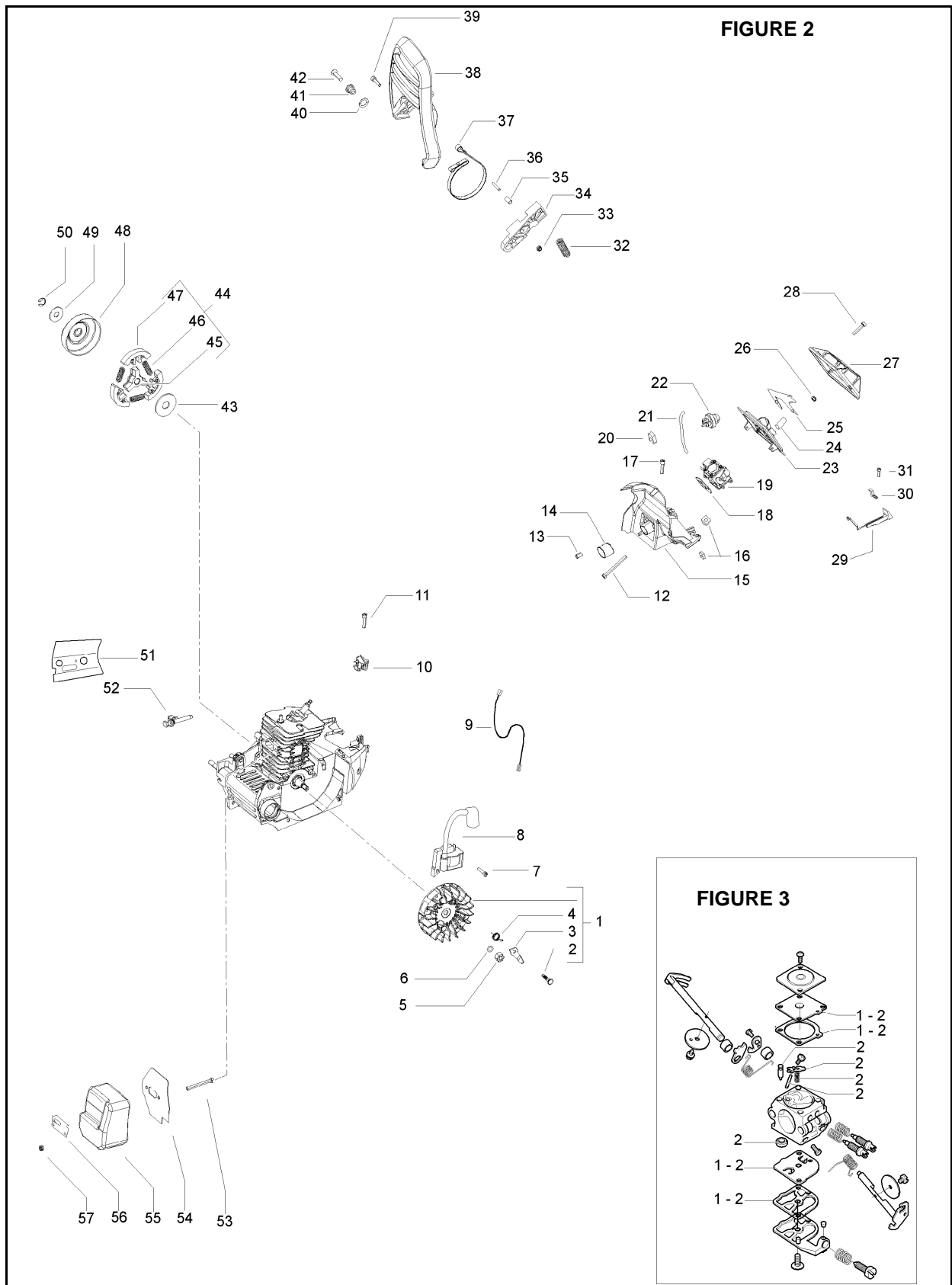
A	1	227762	538227762	2	nut M8	
C	2	243221	538243221	1	spiked bumper	
C	3	243111	538243111	1	clutch cover assy	
4	•	241912	538241912	2	bushings	
5	•	240360	538240360	1	bar plate	
6	•	229082	538229082	1	screw	
7		243120	538243120	1	engine cover assy	
8	•	503227001	503227001	1	screw	
9	•	236936	538236936	1	washer	
10	•	240272	538240272	1	grommet	
11		243129	538243129	1	air filter cover	
C	12	249705	538249705	1	knob	
13		242960	538242960	1	grommet	
C	14	243105	538243105	1	air conveyor	
B	15	249706	538249706	1	starter assy	
16	•	503543901	503543901	1	handle	
17	•	229791	538229791	1	screw	
18	•	227259	538227259	1	washer	
A	19	•	505305125	505305125	1	rope
B	20	•	506016401	506016401	1	pulley
B	21	•	501763101	501763101	1	spring
22		235806	538235806	4	screw with washer	
23		503218816	503218816	2	screw	
24		503217520	503217520	2	screw	
25		243101	538243101	1	front handle	
26		243137	538243137	2	fuel/oil cap assy	
27	•	235510	538235510	2	o-ring	
28		503218816	503218816	2	screw	
C	29	243133	538243133	2	antivibe	
30		503217520	503217520	2	screw	
C	31	243212	538243212	2	spring lower	
32		503218816	503218816	1	screw	
C	33	243133	538243133	1	antivibe	
34		227563	538227563	1	screw	
35		235248	538235248	1	washer	
36		243339	538243339	1	upper spring	
C	37	249707	538249707	1	rear handle assy	
38	•	243340	538243340	2	grommet	
39	•	242965	538242965	1	fuel hose	
40	•	235675	538235675	1	grommet	
B	41	•	242489	538242489	1	hose
42	•	243234	538243234	2	pin	
C	43	•	243100	538243100	1	safety lever
44	•	243103	538243103	1	trigger spring	
C	45	•	243099	538243099	1	throttle trigger
46	•	235658	538235658	1	valve	
47	•	235735	538235735	1	synterized	
A	48	503443201	503443201	1	fuel filter	
49		243532	538243532	1	throttle lever	

A=ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=ALTA ROTAZIONE  
NUOVI CODICI

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING  
NEW P. NUMBERS

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE  
NOUVELLES REFERENCES

A=GROBE NACHFRAGE  
B=MITTELMAESSIGE  
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NEU CODEX



Item P/N McC P/N ELX Qty DESCRIPTION

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**FIGURE 2**

1	243271	538243271	1	flywheel assy
2	• 235516	538235516	2	pin
3	• 243383	538243383	2	pawl
4	• 503783201	503783201	2	spring
5	503221011	503221011	1	nut
6	503230101	503230101	1	washer
7	503202520	503202520	2	screw
C 8	242925	538242925	1	ignition coil
C 9	243321	538243321	1	cable ignition coil - switch
C 10	243440	538243440	1	switch
11	235806	538235806	1	screw
12	243414	538243414	2	screw
B 13	505310751	505310751	1	hose
B 14	506013202	506013202	1	intake hose
C 15	243142	538243142	1	carb spacer
16	501527801	501527801	3	fairlead
17	235806	538235806	1	screw
A 18	501770002	501770002	1	carb. Gasket
B 19	<b>FIGURE 3</b>			
20	242960	538242960	1	fairlead
21	242489	538242489	1	primer-carb hose
B 22	224242-01	538022424	1	primer
23	243143	538243143	1	air filter housing
24	241705	538241705	2	bushing
25	243425	538243425	1	filter cover plate
26	229208	538229208	2	nut
A 27	243144	538243144	1	air filter
28	503218816	503218816	2	screw
29	243145	538243145	1	choke knob
30	243675	538243675	1	choke knob holder
31	235806	538235806	1	screw m5x20
32	229740	538229740	1	brake spring
33	235642	538235642	2	nut M5
34	241902	538241902	1	brake housing
35	241903	538241903	1	brake needle
36	242017	538242017	1	band pivot
B 37	235073	538235073	1	brake band
38	243092	538243092	1	brake lever
39	235806	538235806	2	screw M5x20
40	241906	538241906	1	washer
41	241904	538241904	1	sleeve
42	241905	538241905	1	screw M6x25
43	243338	538243338	1	washer
B 44	242004	538242004	1	clutch assy
C 45	• 242005	538242005	1	clutch rotor
B 46	• 240926	538240926	3	clutch spring
C 47	• 227359	538227359	3	clutch shoe
B 48	243223	538243223	1	clutch drum (7T)

49	235287	538235287	1	washer
50	229137	538229137	1	seeger
51	240359	538240359	1	bar plate
B 52	537071201	537071201	1	chain tensioner
53	503218201	503218201	2	screw
54	503723701	503723701	1	exhaust gasket
55	506011703	506011703	1	muffler
56	503853301	503853301	1	muffler shield
57	503222302	503222302	2	nut

**FIGURE 3 WALBRO WT738**

B -	243187	538243187	1	carburetor
1	• 229191	538229191	1	gasket kit
2	• 247260	538247260	1	repair kit

**FIGURE 3 ZAMA C1Q-M44**

B -	-	-	-	carburetor
1	503482101	503482101	1	gasket kit GND-33
2	249171	538249171	1	repair kit RB 45 Z

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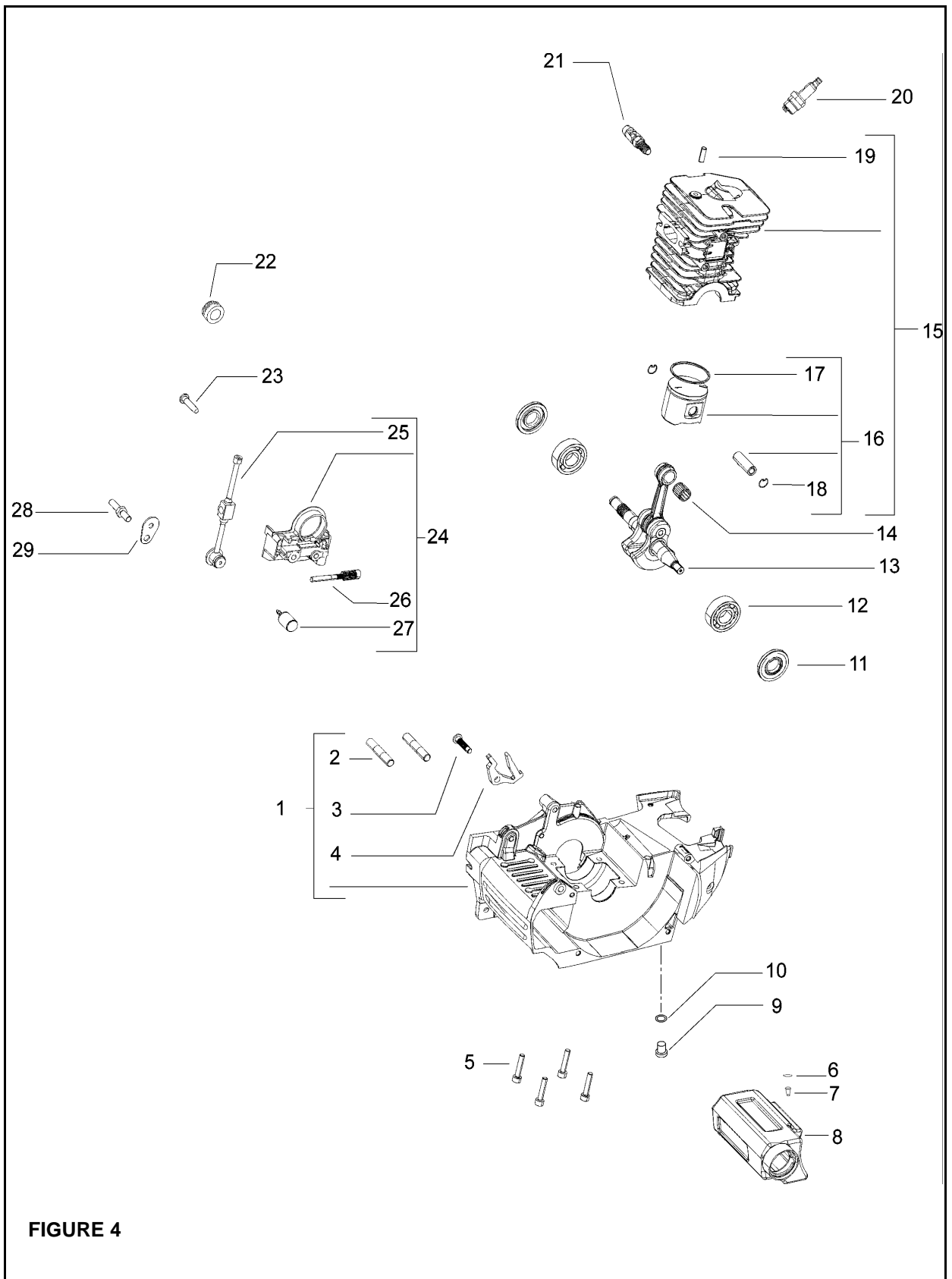


FIGURE 4

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**FIGURE 4**

1	249708	538249708	1	crankcase kit
2	• 241881	538241881	2	bar bolt
3	• 235075	538235075	1	latch pivot
4	• 242367	538242367	1	brake latch
5	227565	538227565	4	screw
C 6	241717	538241717	1	felt
C 7	235658	538235658	1	valve
8	243097	538243097	1	oil tank
9	243340	538243340	1	grommet
10	236936	538236936	1	washer
B 11	243174	538243174	2	seal
C 12	227541	538227541	2	ball bearing
13	243172	538243172	1	crankshaft assy
14	501451601	501451601	1	needle bearing
C 15	249697	538249697	1	cylinder kit 42 cc
C	249698	538249698	1	cylinder kit 46 cc
C	249699	538249699	1	cylinder kit 49 cc
C	249700	538249700	1	cylinder kit 51 cc
B 16	• 249709	538249709	1	piston kit 42 cc
B	• 249710	538249710	1	piston kit 46 cc
B	• 249711	538249711	1	piston kit 49 cc
B	• 249712	538249712	1	piston kit 51 cc
B 17	•• 240085	538240085	1	piston ring 42cc
B	•• 240353	538240353	1	piston ring 46cc
B	•• 503289010	503289010	1	piston ring 49cc
B	•• 227543	538227543	1	piston ring 51cc
B 18	•• 737441000	737441000	2	snap ring
19	• 240319	538240319	1	bolt
A 20	240010	5382401010	1	spark plug RCJ7Y
21	94273	538094273	1	decompression valve
C 22	243415	538243415	1	endless screw
23	503202520	503202520	2	screw
A 24	243098	538243098	1	oil pump assy
B 25	• 243095	538243095	1	oil pump hose
C 26	• 249719	538249719	1	oil pump piston kit
C 27	• 225062	538225062	1	oil filter
28	240363	538240363	1	oil cap plate
C 29	240309	538240309	1	chain catcher

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